Work Orde September-13-12	er ID 90146 2 1:54:24 PM		*90146*											
Revision ID:	D412-664-301 Cap Assembly Bumper		Accept	*N900) * s	Setup S	tart Stop	*N: *N:	S1* S2*					
Start Date: Required Date: Reference:	9/21/12 Start Qty: 6.00 Req'd Qty: 6.00	*6* *6*			Cust Item ID: Customer:									
Approvals:	Process Plan: MLJ	Date: 12-09-1	7 Tooling:	D	Run Start Stop			*NR1*						
	QC:	Date:	_ SPC (Y/N):	D	ate:			3	otop	*N	R2*			
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er ID 90 2 1:54:25 P			*901	146*						Page 2
D412-664-3	301		Accept	*N900	040	100)*	Setup Sta	rt *N	S1*
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	2 1:54:25 P D412-664-2 Cap Assemb 9/21/12 10/05/12 Process P	D412-664-301 Cap Assembly Bumper 9/21/12 Start Qty: 6.00 10/05/12 Req'd Qty: 6.00 Process Plan: QC: Operation Description Packaging Memo Identify and Location: PPP Rev: QC21- Final Inspection -	D412-664-301 Cap Assembly Bumper 9/21/12 Start Qty: 6.00 *6* 10/05/12 Req'd Qty: 6.00 *6* Process Plan: Date:	D412-664-301 Accept	D412-664-301	D412-664-301	D412-664-301	D412-664-301	D412-664-301	D412-664-301

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Offset

Out of Calibration

Out of Sequence

Outside Dimensions

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Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

Picklist Print Page 1 September-13-12 1:54:24 PM Work Order ID: 90146 Parent Item: D412-664-301 **Start Date:** 9/21/12 Required Date: 10/05/12 Cap Assembly Bumper Parent Item Name: Start Qty: 6.00 Required Qty: 6.00 Comments: IPP REV:A 11.11.03 new issue DD verf:EC Component Item ID/ Replacement Qty on Qty per Kit Total Mfg/ Bin Primary Last Route Unit of Qty Date Status Item Name Item ID Purch Location Seq ID Measure Hand Item Location Qty Issued Issued 110 Each No 129.0000 Manufactured 12 X-tube Strap Bumper Location Loc Code Loc Oty ST109 19 69506

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		Crushed/Crimped Burrs				Burrs		Instructions Incomplete/Unclear			Part Lost/Missing			Wrong Stock Pulled	

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Part Moved

Positioned Wrong

Power Loss/Surge

Other

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Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Cuffs

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

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214B/B-1 CROSSTUBES 5.4

The following crosstube installations are available from Dart for the 214B/B-1 model aircraft:

QTY -101B					Equivalent 204/205/212 Kit	
Х				D212-664-101B	CROSSTUBE INSTALLATION, 214 HIGH FWD	D212-664-101
	Х			D212-664-107B	CROSSTUBE INSTALLATION, 214 STANDARD FWD	D212-664-107
		Х		D212-664-201B	CROSSTUBE INSTALLATION, 214 HIGH AFT	D212-664-201
			Х	D212-664-207B	CROSSTUBE INSTALLATION, 214 STANDARD AFT	D212-664-207
1				D212-664-141B	CROSSTUBE ASSEMBLY, 214 HIGH	D212-664-141
	1			D212-664-147B	CROSSTUBE ASSEMBLY, 214 STD FWD	D212-664-147
	1			D212-664-241B	CROSSTUBE ASSEMBLY, 214 HIGH AFT	D212-664-241
			1	D212-664-247B	CROSSTUBE ASSEMBLY, 214 STD FWD	D212-664-247

The D212-664-101B/-107B/-201B/-207B are the same as the equivalent crosstubes listed in the table above. However, the spacing of the supports is narrower to accommodate 214 model aircraft, as illustrated in Figure 3-10 of these instructions. The kits are otherwise installed, maintained, and have identical replacement parts lists per their equivalent crosstube. All statements in FMS-D214-664 that apply to the D212-664-101/-107/-201/-207 crosstubes are also applicable to D212-664-101B/-107B/ -201B/-207B crosstubes.

Note that Dart D212-664-101/-107/-201/-207 crosstubes may also be installed on 214B/B-1 model aircraft. To install on 214 aircraft, the supports on the -101/-107/-201/-207 crosstubes must be repositioned per the support removal/installation instructions of ICA-D212-664 (section 32.3 and section 32.4 of rev. 8 or later revision) using 13.75" spacing (REF).

Likewise, Dart D212-664-101B/-107B/-201B/-207B may be installed on 204/205/210/412/UH-1 model aircraft. To install on 204/205/210/412/UH-1 aircraft, the supports on the -101B/-107B/-201B/-207B crosstubes must be repositioned per the support removal/installation instructions of ICA-D212-664 (section 32.3 and section 32.4 of rev. 8 or later revision) using 14.00" spacing (REF).

ADDITIONAL KITS 5.5

Item	QIY QTY Part Number		Part Number	Description						
	Х		D412-664-301	CAP ASSEMBLY BUMPER KIT						
		Х	D412-664-303	SWITCH PROVISIONS KIT						
18		1	D3189-3	CHAFING SHIELD						
60	2	# 10 m	ID4381E1	BUMPER						
19	† <u></u>	2	MS21920-24	CLAMP (OR MS21920-23)						

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